

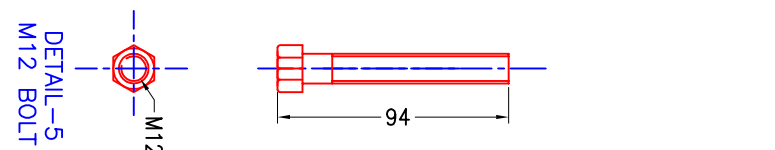
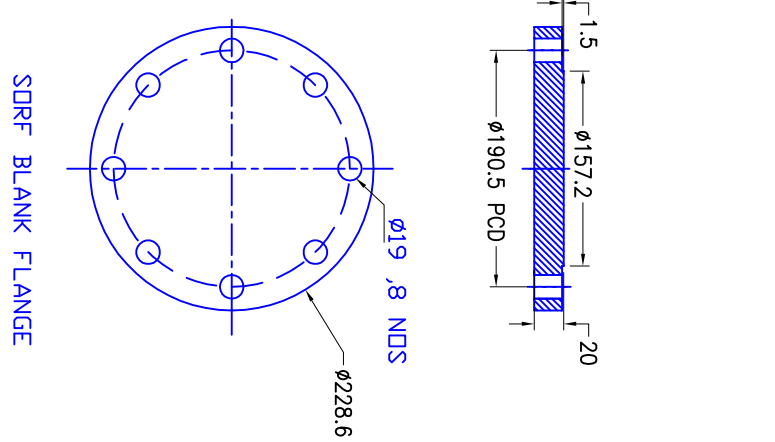
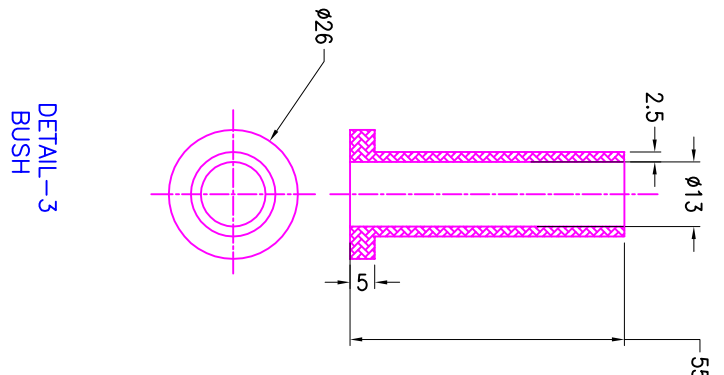
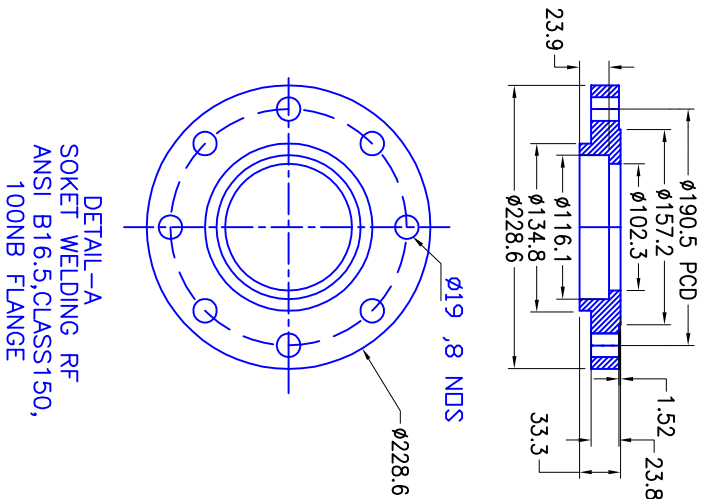
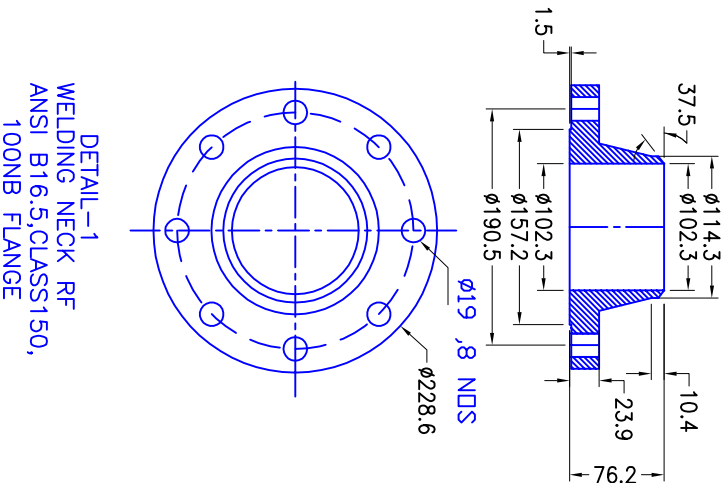
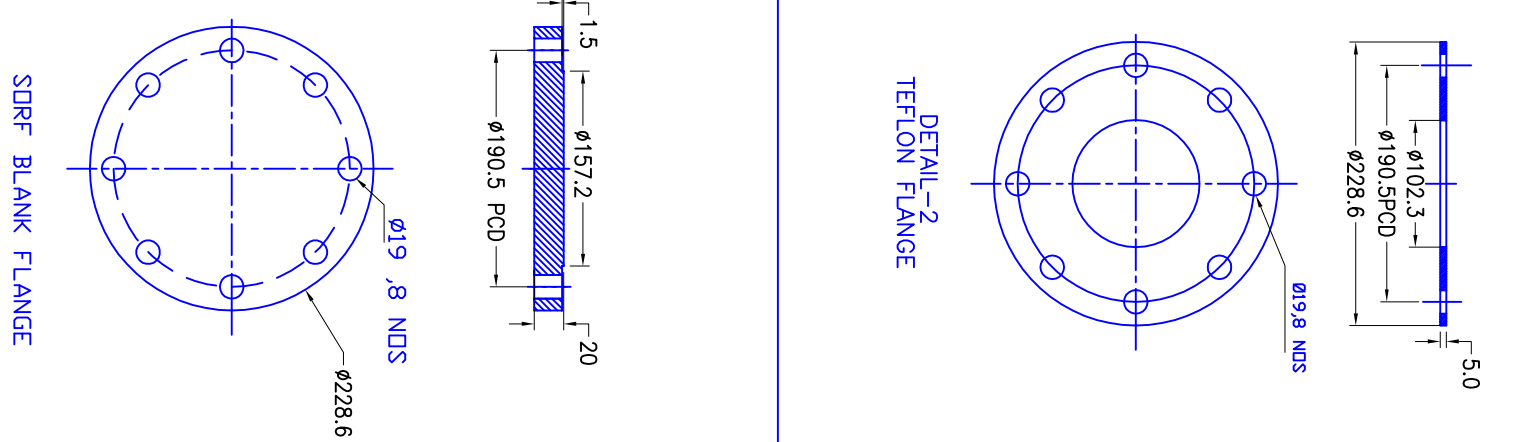
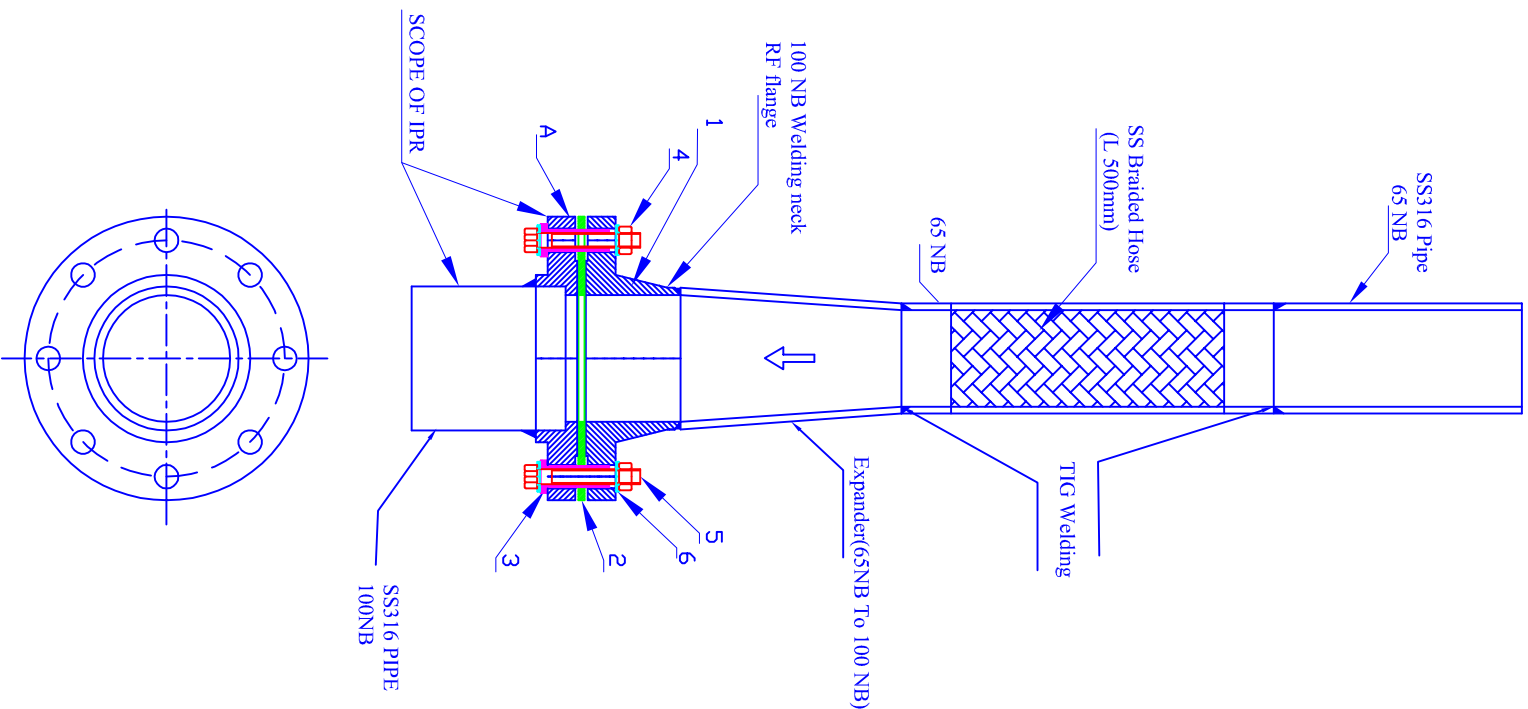
A

B

C

D

ACAD F-NAME: FILENAME



NO	NAME	QUANTITY	MATERIAL	RIVISION
1	SDRF BLANK FLANGE	2	SS316	
2	EXPANDER(80NB TO 100NB)	1	SS316	
3	SS BRAIDED HOSE	1	SS316	
4	M12 WASHER	16	SS316	
5	M12 BOLT	8	SS316	
6	M12 NUT	8	SS316	
7	BUSH	8	FRP(G10)	
8	TEFLON FLANGE	1	TEFLON	
9	WELDING NECK RF FLANGE 100NB	1	SS316	

ASSEMBLY OF CWS CONNECTION SCHEME (Y-TARGET)

DRG.NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REVISION COLUMN						ASS'Y GROUP:		INSTITUTE FOR PLASMA RESEARCH			
CO-ORDINATED BY					REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY		ALL DIMENSIONS ARE IN 'mm' UNLESS OTHERWISE STATED				
MACHINING DEVIATIONS FOR NON-TOLERANCED DIMENSIONS												TITLE				
LENGTH IN mm OF SHORTER SIDE OF ANGLES				LENGTH	UPTO 6	6-30	30-120	120-315				NBI CWS CONNECTION SIDE Y-TARGET				
UPTO 10	10-50	50-120	OVER 120-400	DIA OR							REF	DRG NO:		REV		
±1°	±0°-30'	±0°-20'	±0°-10'		±0.1	±0.2	±0.3	±0.5			DRG.NO	SST-1/NBI/CWS/ <i>Flange Connection</i>	SHEET 1 OF 6			
<div></div>																